

**SIEMENS**

# **SIREMOBIL Compact/Iso-C**

**SP**

## **Replacement of Parts**

Replacing the castors on the monitor trolley

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## Required Measurement and Auxiliary Devices

- |   |                |
|---|----------------|
| • Wooden block 400 mm x 100 mm x 200 mm | obtain on site |
| • Loctite 241                           | 20 48 874      |
| • Torque wrench                         | 34 24 561      |
| • 2 x Allen key 13 mm                   |                |

## Safety information

**CAUTION**

When working on the SIREMOBIL Compact / Iso-C disconnect the power plug.

After completing all work and attaching all covering, perform the protective ground wire test in accordance with ARTD - 002.731.17. The protective ground wire resistance must not exceed 0.2 Ohm.

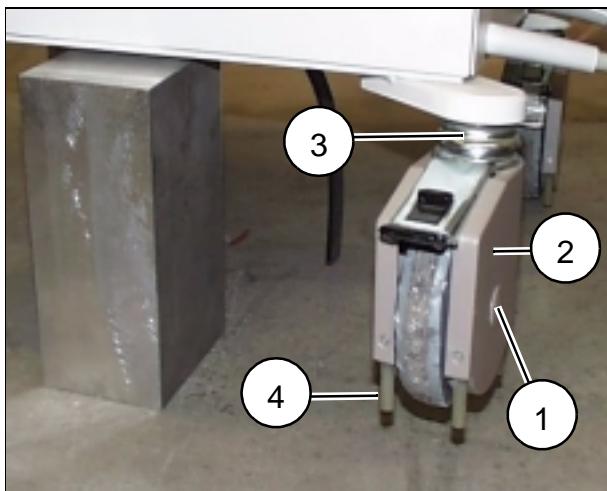


Fig. 1

## Work Steps

**NOTICE** Lifting the monitor trolley requires two persons for a short time.

- Switch off the system.
- Activate the brakes of the monitor trolley.
- Lift the monitor trolley slightly and set it down on the wooden block.
- Remove the axle (1/Fig. 1).
- Remove the lateral covering from the castor (2/Fig. 1).
- Unscrew the castor mount (3/Fig. 1).
- Install the new castor mount with the screw and washer supplied. Insert the screw using Loctite 241 and a torque of 49.8 Nm.

**NOTICE** In the washer is a milled recess. Place the washer with the recess pointing towards the castor mount.

- Attach the cable deflectors to the castor covering (4/Fig. 1).
- Attach the castor covering.
- Install the new castor and attach the axle caps to the sides.
- Lift the monitor trolley and remove the wooden block.
- Check to ensure that the cable deflectors are about 3 mm above the floor and correct if necessary.

## Final Check

- Push the monitor trolley, noting the running noise and making sure that it moves in a straight line.

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